

Order Code - 22236220.3.16N **PLC Application Mixing Process** 



## Specification:-

- Clearly laid out trainer as basis for the use of a plc in a process control application involving mixing processes
- Transparent mixing tank with 3 capacitive proximity switches to monitor the level
- 3 transparent measuring tanks, each with 2 capacitive proximity switches
- Metering from the 3 measuring tanks into the mixing tank via solenoid valves
- Mixing assisted by stirring machine in mixing tank
- Proximity switch signals processed by plc via lab jack panel
- Control of the 8 solenoid valves, the pump and the agitator also by plc via lab jack panel
- Capacitive proximity switches with adjustable sensitivity
- Closed water circuit with centrifugal pump and stainless steel storage tank
- Power supply to all components and to plc by built-in power supply unit
- Centrifugal pump (submersible pump)
  - Power consumption: 430w Max. flow rate: 150l/min
  - Max. head: 7m
- **Tanks** 
  - Storage tank: 70L
  - 3 measuring tanks: each 1500mL
  - Mixing tank: 7L
  - Capacitive proximity switches, NO contacts
  - 2/2-way solenoid valves dn 8 and dn 20
  - Power supply unit: 24vdc, 8A
- Required for operation: 230v, 50/60hz, 1 phase or 120v, 60hz/csa, 1 phase
- Set consisting of: -
  - 1 trainer
  - 1 set of instructional material

Note: Specifications are subject to change, Photos shown above are Indicative, Actual Product can Vary.



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