

INTELLI SERIES WELDERS NEW GEN WELDERS FOR NEW GEN STEELS

About ATS ELGI



ATS ELGI is the largest manufacturer and distributor of Automotive Service Equipment in India. With our "One Stop Shop" approach, we offer the widest range of garage equipment in the country. Working closely with Authorised OEM workshops and Private Garages compliments our profound understanding of the vehicle servicing business since **1960**.

ATS ELGI is a wholly owned subsidiary of **ELGi** Equipments Limited, a Global Player in the air compressor business.



LIFTING EQUIPMENT | BODY SHOP EQUIPMENT | WHEEL SERVICING EQUIPMENT | WASHING EQUIPMENT | LUBE EQUIPMENT | DIAGNOSTIC EQUIPMENT | PNEUMATIC TOOLS | MOBILE SERVICE UNIT | SPECIAL PRODUCTS



INVERTER SPOT 13500 FULLY AUTOMATIC











Scope of supply







SPRING LOAD BALANCER KIT

COOLANT & GREASE

Technical Specification



2 %



0.95



400 V



16 A



12000 A



IP 20



50 - 60 Hz



5000 Hz



41 kW



79 x 45 x 90 cm

EAC

C€



3 + 3 + 3 mm



400 dAN



8 kW



81 Kg



Features

- Fully Automatic, Medium frequency, direct current (MFDC) inverter technology, microprocessor controlled resistance welding machine
- The innovative **SMART AUTOSET** technology, thanks to the automatic recognition of the materials and thickness, eliminates set-up times and guarantees optimal spot welding even if the types of steel are not known to operator
- The **WAVE** technology facilitates interaction with the machine and tracks all operating parameters for their processing and reporting
- The **POWER GUN** technology allows for high spot-welding currents with low absorption rates, the use of longer (5m) and lighter cables for a better holding and a wider range of action and minimum magnetic fields around the cables
- The multifunction digital panel can be used to select the automatic Smart Autoset mode as well as the EASY and the manual mode for customized welding applications

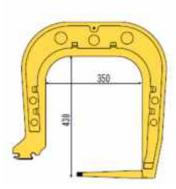
Advantages

- Automatic recognition of the arm and inserted tool
- Pre- and post-heating for interventions on HSS and galvanized metals
- Monitoring of mains voltage
- Automatic cooling control of machine, clamp and cables
- Regulation of approach, slope, welding and holding times
- Regulation in pulsed welding
- Automatic/manual regulation of pressure between electrodes
- Complete with water-cooled pneumatic gun & Spring Load Balancer for Power Gun

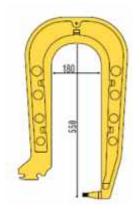
Optional Accessories - Arms



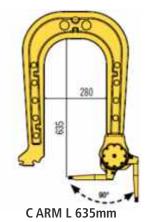
C ARM L 42 mm



C ARM L 430 mm



CARML550 mm



Optional Accessories



Studder Kit



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WIFI Connectivity Kit

Caps Maintenance Kit



SPOT 9000 SEMI AUTOMATIC



- Microprocessor controlled, electronic spot-welding machine suitable for use in the car body repair and industrial field.
- The digital, LCD, multifunction control panel allows the automatic regulation of spot welding parameters according to the chosen tool and sheet thickness.
- Digital Spotter is a work station that allows multiple interventions such as continuous and PULSE welding.

Features

- Automatic identification of the tool
- Monitoring of mains voltage
- Automatic control of the GUM and cable cooling
- Choice of optimal spot-welding current according to mains power
- Visualization on a backlit LCD display of the set controls and parameters
- Equipped with air cooled pneumatic gun.

Applications

PULSE single spot welding, spot welding of screws, washers, nails and rivets, spot welding/traction of special washers, intermittent welding, metal sheets warming and upsetting.













Technical Specification



400 V



10 V



50 Hz



47 kW



7000 A



8 kW



8.0



IP22



 $3 + 3 \, mm$



78 kg



3 %



79 X 45 X 90 cm

Standard accessories



Studder Kit



Microprocessor controlled MIG / MAG / FLUX / BRAZING / MMA inverter wire welding machine

MIG/MAG 240 **INVERTER SYNERGIC**



Features

- The SYNERGIC adjustment of the welding parameters
- Great versatility in the use of various type of materials
- Thermostatic, over-voltage, under-voltage, motor generator (+/- 15%) protections
- Arc-force adjustment in MMA
- Euro torch connection
- Max Coil Size up to 300mm (15 kg)

Advantages

- Low power consumption
- Light and compact
- Ease of use
- Long-pass welding













Technical Specification



230 V

@ST

20 - 220 A

0.6 - 1 mm

100 A

32 A

IP 23

0.8 - 1 mm

4.8 kW

82.5 x 36 x 67 cm



21 Kg

50 / 60 Hz

Scope of supply

1.6 - 3.2 mm

oss.

0.8 - 1 mm

0.8 - 1.2 mm

0.8 - 1 mm

Optional accessories



- Mt15 MIG Tourch 3m (Red)
- TOLEDO 250 Work Clamp 250 A
- Cable TWO5V-A 1x025 1,80M PLUG ATLAS







Electrode Holder

Consumable Kit



PLASMA 40 INVERTER PLASMA CUTTER

- Inverter type compressed air plasma cutting system
- Contact striking of pilot arc
- Allows a rapid, distortion-proof cutting of all conductive materials



Advantages

- 10 to 40 A Plasma Cutter
- 100% duty cycle at 20 A
- Torch automatic cooling
- Long lasting consumables for low running costs
- Compact weight and dimensions
- Warning LED for consumables change
- Thermostatic, over-voltage, under voltage, over-current protections
- Warning LED for torch under voltage, protections







Advantages

- More versatility and compatible
- Ease of use
- Fast cuts
- Precision cut quality

Technical Specification



230 V



85 %



16 A



100 L/min



55 X 14.5 X 24 cm



10 - 40 A



29 A



0.7



4 - 5 bar



6.5 Kgs



40 20% A



4 kW



15 mm



IP 23



50 Hz

