



Wire Feeders

- **Feed Rate Range:** 2 to 30.5 m/min
- **Shielding Gases:**
 - Argon, Helium, Nitrogen, CO₂, H₂, or their mixtures
- **Power Supply:**
 - Voltage: 415V ±10%
 - Phase: 3
 - Torch Frequency: 50 Hz
- **Load:** 9.5 KVA
- **Open Circuit Voltage (OCV):** 22-4b V (DC)
- **Output:**
 - Minimum: 60 A
 - Maximum: 250 A
- **Output Steps:** 16
- **Control Circuit:** 24V
- **Torch Model:** AK-25P

Input and Output Specifications

- **Input Voltage:** 230VAC @ 20 Amps
- **Output Power Range:** 30-180 Amps
- **Duty Cycle:** 130 Amps @ 30%
- **Wire Sizes:**
 - Diameter: .023"-.045"
 - Spool Size: 4" or 8" Diameter
- **Material Compatibility:**
 - Flux Cored - Mild Steel
 - Aluminum

Physical Specifications

- **Dimensions:**
 - Width: 10.8"

Note: Specifications are subject to change, Photos shown above are Indicative, Actual Product can Vary.



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- Depth: 18.5"
- Height: 14.0"
- **Motor:** Permanent Magnet
- **Connector:** PM-3
- **Weight:** 143 Kg

Accessories

- **MIG Gun:**
 - Model: MB15A industrial style
 - Includes connection cable assembly
- **Work Clamp:**
 - HD-style with 10' welding cable
- **Gas Regulator:** Brass, with hose
- **Welding Wires:** Mild steel and flux core
- **Instruction Manual:** Complete operator instructions

Functionality

- **Welding Capability:**
 - Able to weld mild steel from 24GA to 1/4" thickness
 - Compatible with .023" - .045" diameter wire
 - Precision welding of all types of steels

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